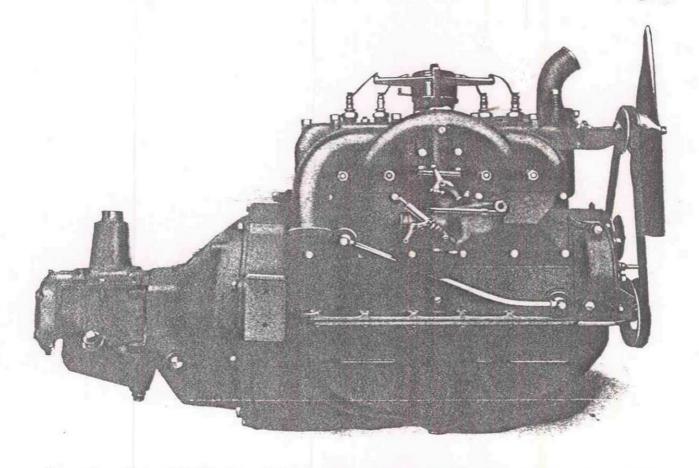
Forect INDUSTRIAL Engine



Price Complete with Clutch and Transmission \$180. Less Clutch and Transmission \$135

Equipped with Model "AA" Truck 4-Speed Transmission \$190

(SPECIAL WHOLESALE PRICES TO MANUFACTURERS)

A Precision built engine

INDUSTRIAL AGRICULTURAL OR

MARINE PURPOSES

The Ford Model "A" Industrial Engine

A light, powerful engine, designed to meet many of the power plant requirements of agricultural, industrial and marine equipment manufacturers.

The industrial engine develops 39 brake H. P. at 2200 R. P. M.—it is exceptionally economical on gasoline and oil, and it embodies all of the mechanical features of the Model "A" engine—the engine used in more than 2,500,000 Model "A" cars and trucks.

In fact, with the exception of a slight difference in the size of some of the parts, the industrial engine is a duplicate of the Model "A" power plant.

Complete service on industrial engines can be obtained from any of the 8,300 Authorized Ford Dealers located throughout the country.

Specifications of the Industrial Engine

TYPE

4 cyl. vertical-L-head

SIZE

375" Bore 414" Stroke

DISPLACEMENT

Piston—200.5 cu. in. Compression 76 lb. ga. Compression ratio 4.22 Firing order 1-2-4-3

POWER

S.A.E. or N.A.C.C.—24.03 Brake H.P. 23 at 1000 R. P. M. 28 at 1200 32 at 1400 39 at 2200

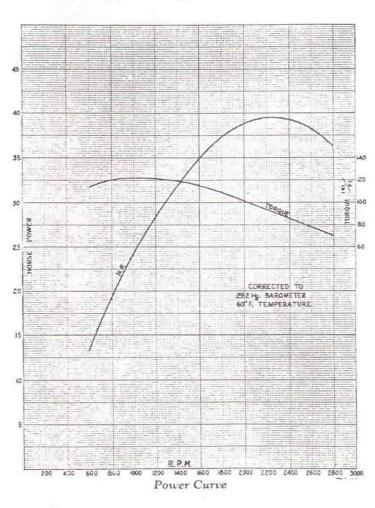
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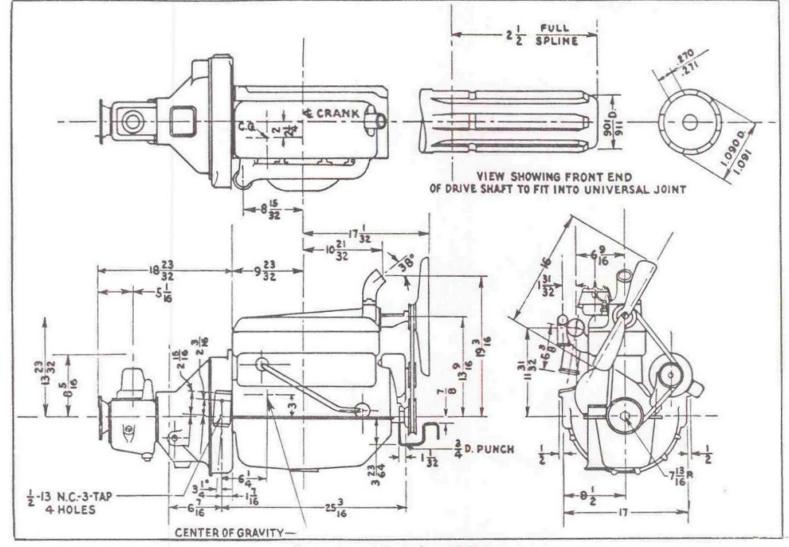
122 foot lbs. at 1000 R. P. M.

CYLINDERS

4, cast en bloc

CYLINDER HEAD Demountable





Dimensions of the Industrial Engine

PISTONS

Aluminum alloy—3 rings (width of top and center ring ½8", lower ring ½2"). Piston pin—full floating.

OIL PAN

Pressed steel—separate unit—Capacity 5 qts.

FLYWHEEL HOUSING

Grey iron casting—separate unit attached to crankcase.

FLYWHEEL

Cast iron—Weight 63 lbs. Outside diameter over ring gear—14.2"—number of teeth on ring gear 112—Ring gear ratio to starter drive pinion 11.2 to 1. Accommodates single disc clutch.

CRANKSHAFT

Three bearings 15 8" dia. Crank pins 1½" dia. Rotation looking at front end of engine, clockwise: main bearings, babbitt, upper half backed in steel: end thrust on rear bearing.

CONNECTING ROD

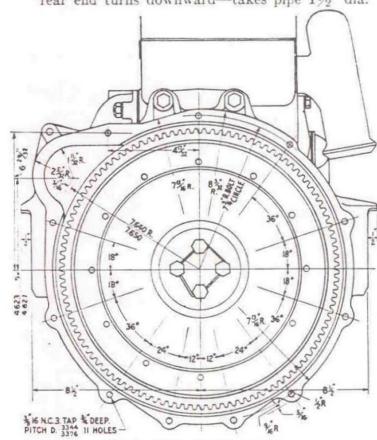
Drop forged—lower bearing, babbitt cast in forged steel rod.

INTAKE MANIFOLD

On right side of engine—cast iron—hot spot

EXHAUST MANIFOLD

On right side of engine—cast iron. Outlet at rear end turns downward—takes pipe 11/2" dia.



Flywheel Housing Dimensions

CAMSHAFT

3 bearings-19 dia.

TIMING GEARS

Large gear, bakelized material. Small gear, steel. Spiral teeth.

GEAR COVER

Carries front motor mounting support.

VALVES

On right side of motor, vertical, 1 intake, 1 exhaust per cylinder. Material—carbon chrome nickel alloy. Lift .287, opening 13%, spring pressure 38 pounds.

COOLING SYSTEM

Centrifugal water pump—3 blade—located at top of cylinder head driven by fan belt; upper hose dia. 2", length $6\frac{1}{4}$ ", lower hose dia. $1\frac{3}{4}$ ", length $2\frac{3}{4}$ ".

FAN ASSEMBLY

2 blade, airplane propeller type. Dia. 18", driven by V-shape belt 5%" wide. Speed 11/2 to 1 of engine.

LUBRICATION

Pump, splash and gravity feed. Gravity feed to main bearings. Splash to connecting rods. Splash and gravity to camshaft bearings. Splash to wrist pins—Gear type oil pump—Crankcase capacity 5 quarts—Oil level gage bayonet type.

IGNITION

Battery, coil and distributor—spark plugs 75" straight thread No. 3 Champion. Type—high tension. Jump spark—breaker gap .015 to .020 of an inch. Distributor mounted on top of cylinder head.

CARBURETOR

Ford Zenith-size 1".

GENERATOR

2 pole type, located left front side of motor. Rotation—counter clockwise. Current regulation 3rd brusn—charging rate 11 amperes 7.7 volts at 1500 R. P. M. Operated by fan belt 1½ times engine speed. Oil hole over each bearing. Cutout mounted on top of generator.

CONSTRUCTION

Unit power plant—rear supports integral with flywheel housing, two holes each side tapped for ½—13 screw. Front support bosses cast integral with gear case cover, tapped with ½ x 13 screw holes. Width between machined surfaces of flywheel housing 17".

GENERAL INFORMATION

Model "A" Industrial engines are designated as follows:

A-6002 Engine complete with clutch and transmission.

AA-6002 Engine complete with heavy duty (truck) clutch and 4-speed transmission.

A-6007 Engine, less clutch and transmission. The following parts are included with each of the engine assemblies mentioned above:

1-A-8250 Cyl. head outlet connection

1-A-8275 Cyl. inlet connection

1-A-8600 Fan assembly

1—A-9510-B Carburetor

1—A-12100 Distributor

4-A-12405 Spark plugs

4-A-12275 Spark plug connectors

SHIPPING DATA

Net weight A-6002 Engine 463 Lbs. Net weight AA-6002 Engine 516 Lbs.

Net weight A-6007 Engine 377 Lbs.

Gross weight, crated for shipment A-6002 Engine 599 Lbs.

Gross weight, crated for shipment AA-6002 Engine 652 Lbs.

Gross weight, crated for shipment A-6007 Engine 479 Lbs.

ON DISPLAY AT BRANCHES

Orders for the industrial engine may, be placed with any Authorized Ford Dealer or ordered direct from any Ford Motor Company Branch.

The industrial engine is on display at all Ford Motor Company Branches. Branches are located in the following cities:

Atlanta	Fargo	Oklahoma City
Buffalo	Houston	Omaha
Charlotte, N. C.	Indianapolis	Pittsburgh
Chester, Pa.	Jacksonville	Portland, Ore.
Chicago	Kansas City, Mo.	St. Louis
Cincinnati	Los Angeles	St. Paul
Cleveland	Louisville	Salt Lake City
Columbus	Memphis	San Francisco
Dallas	Milwaukee	Seattle
Dearborn, Mich.	New Orleans	Somerville, Mass.
Denver	New York	Washington
Des Moines	Norfolk	